

Reprint. msl.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-3**Job Sheet 176424****Part No:** D4021-3**Job Qty:** 36 ea**Part Name:** Data Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 4/23/18**Job Tracking No:****Due Date:** 4/30/18**Created By:** Jason Leroux**Type:** Stock**Description:**

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP RevB: new part DD 09.12.03
verified by:EC IPP Rev:C as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:D as per dwg revB DD
10.04.20 verified by:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	36 Ea	4/30/18	4/30/18	0.00	0.00	Start Up Large Fab-7		J.M.L. 18-5-1
100	Shear	36 pcs	4/30/18	4/30/18	0.00	5.19	Shear		J.M.L. 18-5-1
120	QC	36 pcs	4/30/18	4/30/18	0.00	0.00	QC5		24 18-5-1
130	Brake NC	36 pcs	4/30/18	4/30/18	0.03	1.12	Brake NC 2		SB
140	QC	36 pcs	4/30/18	4/30/18	0.00	0.00	QC5		24 2018-05-01
150	Packaging	36 pcs	4/30/18	4/30/18	0.00	0.00	Packaging3-2		24 18-5-1
160	QC21-SA	36 Ea	4/30/18	4/30/18	0.00	0.00	QC21		24 18-5-1

Part Op
Descriptions: 100 - 1-Cut as per dwg D4021 2- break sharp corner as per dwg D4021 3-Debur as required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	6.9984 sf (.1944 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	7	191	3

Allocated Container Detail

Qty	Container No	Location	Init
3	S064258	start up large fab-7	

Part Specifications

Specifications could not be found.

Plex 5/1/18 2:16 PM Dart.Gagnon.Michelle



Container No: S064261



Part: D4021-3

Job No: 176424

Serial No/Batch: S064261

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/24/18